



Test Report issued under the responsibility of:



TEST REPORT
IEC 62368-1
Audio/video, information and communication technology equipment
Part 1: Safety requirements

Report Number	E220248-A6027-CB-1
Date of issue	2021-12-07
Total number of pages	63
Name of Testing Laboratory preparing the Report	UL RTP 12 Laboratory Drive, Research Triangle Park , NC, 27709, USA
Applicant's name	TDK-LAMBDA AMERICAS INC
Address	3000 TECHNOLOGY DR, SUITE 100 PLANO TX 75074 UNITED STATES

Test specification:	
Standard	IEC 62368-1: 2018
Test procedure	CB Scheme
Non-standard test method	N/A

TRF template used	IECEE OD-2020-F1:2020, Ed.1.3
Test Report Form No	IEC62368_1E
Test Report Form(s) Originator	UL(US)
Master TRF	Dated 2021-02-04

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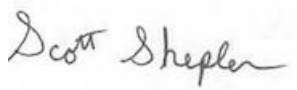



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This report is not valid as a CB Test Report unless signed by an approved CB Testing Laboratory and appended to a CB Test Certificate issued by an NCB in accordance with IECEE 02.

General disclaimer:

The test results presented in this report relate only to the object tested.
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The authenticity of this Test Report and its contents can be verified by contacting the NCB, responsible for this Test Report.

Test Item Description	Power Supply
Trade Mark(s)	TDK 
Manufacturer	TDK-LAMBDA AMERICAS INC 3000 TECHNOLOGY DR, SUITE 100 PLANO TX 75074 UNITED STATES
Model/Type reference	Models: 1) PFH500X-48-xxx-R, 2) PFH500X-28-xxx-R, 3) PFH500X-12-xxx-R Where "X" is to indicate that this can be a "F" for full feature or a "S" for simple feature. Where xxx can be any alphanumeric character or blank representing non-safety critical options such as pin length, mounting style, control function, etc.
Ratings	Rating: 1) PFH500X-48-xxx-R, Input: AC 100-240 V, 7A, 50/60 Hz Output: DC 48 V, 10.5 A 2) PFH500X-28-xxx-R, Input: AC 100-240 V, 8A, 50/60 Hz Output: DC 28 V, 18 A 3) PFH500X-12-xxx-R Input: AC 100-240 V, 7.5A, 50/60 Hz Output: DC 12 V, 42 A Max 504 Watts (for model matrix refer to appendix)
Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):	
<input checked="" type="checkbox"/> CB Testing Laboratory:	
Testing location/ address	UL RTP, 12 Laboratory Drive, Research Triangle Park , NC, 27709, USA

Tested by (name, function, signature)..... :		Mengis Tesfay / Project Handler	
Approved by (name, function, signature) .. :		Scott Shepler / Reviewer	
<input type="checkbox"/>	Testing procedure: CTF Stage 1:		
Testing location/ address			
Tested by (name, function, signature)..... :			
Approved by (name, function, signature) .. :			
<input checked="" type="checkbox"/>	Testing procedure: CTF Stage 2:		
Testing location/ address		TDK-LAMBDA AMERICAS INC SUITE 100 3320 MATRIX DR RICHARDSON TX 75082 UNITED STATES	
Tested by (name, function, signature)..... :		Steve McKitrick / Tester	
Witnessed by (name, function, signature) . :		H. Kreuzer / Project Handler	
Approved by (name, function, signature) .. :		P. Mobs / Reviewer	
<input type="checkbox"/>	Testing procedure: CTF Stage 3:		
<input type="checkbox"/>	Testing procedure: CTF Stage 4:		
Testing location/ address			
Tested by (name, function, signature)..... :			
Witnessed by (name, function, signature) . :			
Approved by (name, function, signature) .. :			
Supervised by (name, function, signature) :			

List of Attachments (including a total number of pages in each attachment):

National Differences (29 pages)

Enclosures (48 pages)

Summary of testing:

Tests performed (name of test and test clause):

Testing Location:

**CTF Stage 2: TDK-LAMBDA AMERICAS INC
SUITE 100
3320 MATRIX DR
RICHARDSON TX 75082
UNITED STATES**

5.4.1.5.2, 5.4.1.5.3 – TEST FOR POLLUTION DEGREE 1 ENVIRONMENT AND FOR AN INSULATING COMPOUND

Testing conducted in accordance with IEC 60950-1:2005 (Second Edition), Am1:2009 + Am2:2013; UL 60950-1, 2nd Edition, 2014-10-14; and CAN/CSA C22.2 No. 60950-1-07, 2nd Edition, 2014-10, and was deemed equivalent to the test required by IEC62368-1, 2nd Edition, CAN/CSA-C22.2 NO. 62368-1 2nd Ed, Issued December 1, 2014, and UL 62368-1 2nd Ed, Issued December 1, 2014. This test was also considered representative to the test required per UL62368-1, 3rd Ed December 13, 2019; CAN/CSA-C22.2 No. 62368-1, 3rd Ed December 13, 2019; and IEC62368-1:2018, 3rd Ed.

5.4.7, 5.4.1.5.3 – TESTS FOR SEMICONDUCTOR COMPONENTS AND CEMENTED JOINTS

Testing conducted in accordance with IEC 60950-1:2005 (Second Edition), Am1:2009 + Am2:2013; UL 60950-1, 2nd Edition, 2014-10-14; and CAN/CSA C22.2 No. 60950-1-07, 2nd Edition, 2014-10, and was deemed equivalent to the test required by IEC62368-1, 2nd Edition, CAN/CSA-C22.2 NO. 62368-1 2nd Ed, Issued December 1, 2014, and UL 62368-1 2nd Ed, Issued December 1, 2014. This test was also considered representative to the test required per UL62368-1, 3rd Ed December 13, 2019; CAN/CSA-C22.2 No. 62368-1, 3rd Ed December 13, 2019; and IEC62368-1:2018, 3rd Ed.

5.4.9 – ELECTRIC STRENGTH TEST

Testing conducted in accordance with IEC 60950-1:2005 (Second Edition), Am1:2009 + Am2:2013; UL 60950-1, 2nd Edition, 2014-10-14; and CAN/CSA C22.2 No. 60950-1-07, 2nd Edition, 2014-10, and was deemed equivalent to the test required by IEC62368-1, 2nd Edition, CAN/CSA-C22.2 NO. 62368-1 2nd Ed, Issued December 1, 2014, and UL 62368-1 2nd Ed, Issued December 1, 2014. This test was also considered representative to the test required per UL62368-1, 3rd Ed December 13, 2019; CAN/CSA-C22.2 No. 62368-1, 3rd Ed December 13, 2019; and IEC62368-1:2018, 3rd Ed.

B.2.5 – INPUT TEST: SINGLE PHASE

Testing conducted in accordance with IEC 60950-1:2005 (Second Edition), Am1:2009 + Am2:2013; UL 60950-1, 2nd Edition, 2014-10-14; and CAN/CSA C22.2 No. 60950-1-07, 2nd Edition, 2014-10, and was deemed equivalent to the test required by IEC62368-1, 2nd Edition, CAN/CSA-C22.2 NO. 62368-1 2nd Ed, Issued December 1, 2014, and UL 62368-1 2nd Ed, Issued December 1, 2014. This test was also considered representative to the test required per UL62368-1, 3rd Ed

<p>B.1.5, B.2.6, 5.4.1.4, 6.3, 9.3 - NORMAL OPERATING CONDITIONS TEMPERATURE MEASUREMENT</p>	<p>December 13, 2019; CAN/CSA-C22.2 No. 62368-1, 3rd Ed December 13, 2019; and IEC62368-1:2018, 3rd Ed. Testing conducted in accordance with IEC 60950-1:2005 (Second Edition), Am1:2009 + Am2:2013; UL 60950-1, 2nd Edition, 2014-10-14; and CAN/CSA C22.2 No. 60950-1-07, 2nd Edition, 2014-10, and was deemed equivalent to the test required by IEC62368-1, 2nd Edition, CAN/CSA-C22.2 NO. 62368-1 2nd Ed, Issued December 1, 2014, and UL 62368-1 2nd Ed, Issued December 1, 2014. This test was also considered representative to the test required per UL62368-1, 3rd Ed December 13, 2019; CAN/CSA-C22.2 No. 62368-1, 3rd Ed December 13, 2019; and IEC62368-1:2018, 3rd Ed.</p>
<p>B.3 - SIMULATED ABNORMAL OPERATING CONDITIONS</p>	<p>Testing conducted in accordance with IEC 60950-1:2005 (Second Edition), Am1:2009 + Am2:2013; UL 60950-1, 2nd Edition, 2014-10-14; and CAN/CSA C22.2 No. 60950-1-07, 2nd Edition, 2014-10, and was deemed equivalent to the test required by IEC62368-1, 2nd Edition, CAN/CSA-C22.2 NO. 62368-1 2nd Ed, Issued December 1, 2014, and UL 62368-1 2nd Ed, Issued December 1, 2014. This test was also considered representative to the test required per UL62368-1, 3rd Ed December 13, 2019; CAN/CSA-C22.2 No. 62368-1, 3rd Ed December 13, 2019; and IEC62368-1:2018, 3rd Ed.</p>
<p>B.4 - SIMULATED SINGLE FAULT CONDITIONS</p>	<p>Testing conducted in accordance with IEC 60950-1:2005 (Second Edition), Am1:2009 + Am2:2013; UL 60950-1, 2nd Edition, 2014-10-14; and CAN/CSA C22.2 No. 60950-1-07, 2nd Edition, 2014-10, and was deemed equivalent to the test required by IEC62368-1, 2nd Edition, CAN/CSA-C22.2 NO. 62368-1 2nd Ed, Issued December 1, 2014, and UL 62368-1 2nd Ed, Issued December 1, 2014. This test was also considered representative to the test required per UL62368-1, 3rd Ed December 13, 2019; CAN/CSA-C22.2 No. 62368-1, 3rd Ed December 13, 2019; and IEC62368-1:2018, 3rd Ed.</p>

Summary of compliance with National Differences (List of countries addressed):

EU Group and National Differences, USA / Canada

The product fulfils the requirements of EN IEC 62368-1:2020+A11:2020

Statement concerning the uncertainty of the measurement systems used for the tests

Internal procedure used for type testing through which traceability of the measuring uncertainty has been established:

Procedure number, issue date and title:

Calculations leading to the reported values are on file with the NCB and testing laboratory that conducted the testing.

Statement not required by the standard used for type testing

(Note: When IEC or ISO standard requires a statement concerning the uncertainty of the measurement systems used for tests, this should be reported above. The informative text in parenthesis should be delete in both cases after selecting the applicable option)

Copy of marking plate:

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.

PFH500F-28-R Label on Plastic Lid

PFH500F-28-000-R
 INPUT: 100-240VAC, 8A, 50/60Hz
 OUTPUT: 28VDC, 18A max.

TDK-Lambda
 AC-DC POWER PRODUCTS

Product of Malaysia

10	11	12	13	14	15	16	17
PGood	SGND	Aux Pwr	PMBus Clock	PMBus Data	PMBus Alert	PMBus Addr2	PMBus Addr1

Pinout Table:
 3 Vout(-)
 4 Vout(-)
 5 On/Off
 6 Trm
 5 RS(+)
 7 Vout(+)
 8 Vout(+)
 9 Vout(+)

Note	Note Description
1	Label Size: 3.25" x 1.75". Label material is 2 mil thick, glossy white polyester. Use ribbon compatible with this label material. Corners may be either square, or rounded.
2	Country of Origin
3	TDK-Lambda Corporate Logo
4	Product name and operational data.
5	Safety Agency markings
6	Pinout numbers, and pin functions

Rev	Revision History	DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	SIGNATURES	DATE
1	Initial Release,			
2	Changed product naming; adjusted output characteristics.			
3	Fixed erroneous switch in addresses for PIns 16 and 17.			
4	Modified "100/240VAC" to "100-240VAC" on Pin Side label for UL requirement.			

Location Code Table	
P1	TDK-Lambda Americas Richardson Tx, USA
M1	Nemco/Lambda, Serial, Malaysia

TDK-Lambda	
Copyright 2017 TDK-Lambda Americas Inc.	
Title: PFH Label Specification	
SIZE: A	Drawing No. PFH_LBL_04
SCALE: 2:1	Revision 04
SHEET: 2 of 3	

Note: The above markings are the minimum requirements required by the safety lab. For the final production samples, the additional markings which do not give rise to misunderstanding may be added.

Test item particulars:	
Product group	--
Classification of use by	Instructed person
Supply Connection	AC Mains
Supply tolerance	+10%/-10%
Supply connection – type	For building in
Considered current rating of protective device	10 A (The power modules are not internally fused. An external input line fast-acting fuse with a maximum value of 10 A is required.) A; Location: equipment
Equipment mobility	for building-in
Over voltage category (OVC)	OVC II
Class of equipment	Class II
Special installation location	N/A 0
Pollution degree (PD)	PD 2
Manufacturer's specified Tma (°C)	25 °C
IP protection class	IPX0
Power systems	TN
Altitude during operation (m)	2000 m or less
Altitude of test laboratory (m)	2000 m or less
Mass of equipment (kg)	Less than 1 kg
Possible test case verdicts:	
- test case does not apply to the test object	N/A
- test object does meet the requirement.....	P (Pass)
- test object does not meet the requirement.....	F (Fail)
Testing:	
Date of receipt of test item	2017-02-20, 2020-04-28, 2020-05-06
Date (s) of performance of tests	2017-03-15 to 2017-07-27, 2020-05-06
General remarks:	
<p>"(See Enclosure #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report.</p> <p>Throughout this report a <input type="checkbox"/> comma / <input checked="" type="checkbox"/> point is used as the decimal separator.</p>	
Manufacturer's Declaration per sub-clause 4.2.5 of IEC 60335-1:	

<p>The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided</p>	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> Not applicable
--	--

When differences exist; they shall be identified in the General product information section.

<p>Name and address of factory (ies)</p>	<p>TDK-LAMBDA AMERICAS INC 3000 TECHNOLOGY DR, SUITE 100 PLANO TX 75074 UNITED STATES</p> <p>TDK-LAMBDA MALAYSIA SDN BHD PLO33 KAWASAN PERINDUSTRIAN SENAI SENAI JOHOR 81400 Malaysia</p>
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General product information and other remarks:

Product Description

Open frame power supply for building-in, electrical components are mounted on PWB.

The PFH product family consists of high density AC-DC power converter modules intended to be used as a component in an end-user's power system. The input voltage range is from 85Vac – 265Vac (RMS) input. The output voltage range will be between 12V and 48V depending upon the model number.

The PFH product is available in one mechanical configuration using the same transformer core set, the same input PFC (Power Factor Correction) inductor core set, and the same output filter inductor core set with the same geometry except for the air gap and number of turns used in the output inductor. PFH product is a fully vacuum potted power module using Momentive TSE3331 Silicon Rubber Compound with dielectric strength of 26kV/mm.

There are two house-keeping transformers used in PFH platform, AT00175 bias transformer with triple insulation wires, and AT00174 current sensing transformer with molded one (1) primary turn.

There are also two digital controllers responsible for PFC and DC-DC controls. A 4-channel digital isolator with wide body SOIC-16 package is used to deliver the drive pulses and PMBus communication commands to cross the primary to secondary isolation boundary with reinforced isolation. The digital isolator is UL 1577 recognized up to 5kVrms, CSA component notice 5A approval, (IEC 60950-1 reinforced insulation), VDE Certification conformity, and CQC certification approval, GB4943.1.

Model Differences

All models within this report are identical, except for model designation, output rating, and secondary winding of main Transformer.

Additional Information

This report is based on CB report references E220248-A6016-CB-1 and CB Test Certificate Ref. US-35792-UL, respectively which was previously evaluated to UL 62368-1, 2nd Edition, 2014-12-01, CSA C22.2 No. 62368-1-14, 2nd Edition, 2014-12, and IEC 62368-1:2014. Testing conducted in accordance with IEC UL 62368-1, 2nd Edition, 2014-12-01, CSA C22.2 No. 62368-1-14, 2nd Edition, 2014-12, and IEC 62368-1:2014, was deemed equivalent to the test required per UL62368-1, 3rd Ed December 13, 2019; CAN/CSA-C22.2 No. 62368-1, 3rd Ed December 13, 2019; and IEC62368-1:2018, 3rd Ed.

All original sample and test dates are noted in the testing portion of this report. 2020-05-06 is for construction review only.

The nameplate included in the report is representative of all models covered under this report.

Technical Considerations

- The product was submitted and evaluated for use at the maximum ambient temperature (T_{ma}) permitted by the manufacturer's specification of : 25°C
- The product is intended for use on the following power systems : TN
- Considered current rating of protective device as part of the building installation (A) : 10 A (The power modules are not internally fused. An external input line fast-acting fuse with a maximum value of 10 A is required.)
- Mains supply tolerance (%) or absolute mains supply : +10%/-10%. No direct connection to Mains.
- The equipment disconnect device is considered to be : N/A - to be determined in end use application
- The following are available from the Applicant upon request : Installation (Safety) Instructions / Manual
- The product was investigated to the following additional standard : EN IEC 62368-1:2020+A11:2020

Engineering Conditions of Acceptability

When installed in an end-product, consideration must be given to the following:

- The following product-line tests are conducted for this product : Electric Strength
- The end-product Electric Strength Test is to be based upon a maximum working voltage of : Primary-Secondary: 265 Vrms, 375 Vpk ,
- The following output circuits are at ES1 energy levels : Secondary Outputs
- The following output circuits are at PS3 energy levels : All
- The maximum investigated branch circuit rating is : 10 A (The power modules are not internally fused. An external input line fast-acting fuse with a maximum value of 10 A is required.)
- The investigated Pollution Degree is : 1
- The following end-product enclosures are required : Fire, Electrical
- The following components require special consideration during end-product Thermal (Heating) tests due to the indicated maximum temperature measurements during component-level testing : T1 Winding and core, and T2
- The maximum continuous power supply output (Watts) relied on forced air cooling from : All Heating Test were performed with 11.5cm x 11.5cm x 3.5cm tall pin fin heat sink attached to PFH module. Fan (Minebea Matsushita Motor Corp – model #3110KL-04WB30, 12VDC) was used to cool heat sink. For Heating test, the following fan voltage and resulting airflow (approximate due to turbulence) were used: (1)90Vin, 10.5Vfan, ~200LFM (2)100Vin, 13.5Vfan, ~325LFM (3)240Vin, 3.8Vfan, ~55LFM (4)265Vin, 3.5Vfan, ~30LFM.
- The power supply was evaluated to be used at altitudes up to : "2,000 m"
- 1.11 The power supply terminals and/or connectors are: Not investigated for field wiring
- Cap discharge test was not conducted. End product consideration.
- EUT is for building in. Prospective touch voltage and touch current test to be conducted in the end product.
- EUT is for building in. Input terminals not suitable for direct connection to Mains.
- Separation of primary and secondary circuits shall be maintained.

OVERVIEW OF ENERGY SOURCES AND SAFEGUARDS				
Clause	Possible Hazard			
5	Electrically-caused injury			
Class and Energy Source (e.g. ES3: Primary circuit)	Body Part (e.g. Ordinary)	Safeguards		
		B	S	R
ES3: AC Input	Instructed	--	--	Double/Reinforced Insulation provided between input and secondary outputs. Suitable electrical enclosure to be provided by end use product.
ES1: DC Outputs	Instructed	n/a	--	--
6	Electrically-caused fire			
Class and Energy Source (e.g. PS2: 100 Watt circuit)	Material part (e.g. Printed board)	Safeguards		
		B	1 st S	2 nd S
PS3: All circuitry	Combustible Materials	No ignition. Temperatures under normal and abnormal conditions	--	Control of Fire Spread - components/materials complied with sub-clause 6.4.6; Suitable Fire Enclosure to be determined as part of end product evaluation.
7	Injury caused by hazardous substances			
Class and Energy Source (e.g. Ozone)	Body Part (e.g., Skilled)	Safeguards		
		B	S	R
n/a	--	--	--	--
8	Mechanically-caused injury			
Class and Energy Source (e.g. MS3: Plastic fan blades)	Body Part (e.g. Ordinary)	Safeguards		
		B	S	R

n/a	--	--	--	--
9	Thermal burn			
Class and Energy Source (e.g. TS1: Keyboard caps)	Body Part (e.g., Ordinary)	Safeguards		
		B	S	R
TS3: Not classified. Access to be determined in end use system.	--	--	--	--
10	Radiation			
Class and Energy Source (e.g. RS1: PMP sound output)	Body Part (e.g., Ordinary)	Safeguards		
		B	S	R
n/a	--	--	--	--
Supplementary Information:				
<p>“B” – Basic Safeguard; “S” – Supplementary Safeguard; “R” – Reinforced Safeguard</p> <p>(1) See attached energy source diagram for additional details.</p> <p>(2) “N” – Normal Condition; “A” – Abnormal Condition; “S” Single Fault</p>				

ENERGY SOURCE DIAGRAM

Optional. Manufacturers are to provide the energy sources diagram identify declared energy sources and identifying the demarcations are between power sources. Recommend diagram be provided included in power supply and multipart systems.

Insert diagram below. Example diagram designs are; Block diagrams; image(s) with layered data; mechanical drawings

ES **PS** **MS** **TS** **RS**

